







# factbird.com

## USER GUIDE Connected Operations

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## **Digital guidance**

#### What is Digital guidance?

Factbird Digital guidance standardizes and digitizes shop floor activities. Using the Digital form builder, you can create SOPs, guides, checklists, and forms in just a few clicks, making them available for frontline operations. For example, this includes quality checks, batch changeover checklists, and step-by-step troubleshooting guides. Various shop floor activities that typically required spreadsheets and paper can be carried out digitally and seamlessly.

## Accessing Digital guidance

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#### **Access Digital Guidance on Activities**

- 1. On the menu, click on "Activities".
- 2. There are two tabs.
  - a. "ACTIVITIES": Various activities, form and documentation can be created and digitized.
  - **b.** "**REPORTING**": The execution results of various activities can be viewed and analyzed.

	FACTBIRD			
<b>di</b>			CTIVITIES	
i⊂ ((*))	Manage activities			
8	Q Search			
	Title	Description	Location	
٩	Labeler - Setup of Machine	Set up labeler to apply new labels correctly and verify alignment.	Bottling Line #1	Bottling Line #2
	Shift Handover Checklist	A structured guide for ensuring a smooth transition between shifts, covering mac	Bottling Line #1	Bottling Line #2
<u> </u>	In Process Control - Taste Test	Ensure the liquid is within the specification	Bottling Line #1	Bottling Line #2
	Product Specification Control	Ensuring correct product specification during palletizing	Bottling Line #1	Bottling Line #2
	Batch Changeover Checklist	A step-by-step guide to ensure a smooth transition between product batches, $cov_{\cdots}$	Bottling Line #1	Bottling Line #2
	Labeler - Label Test	A quality check to ensure that labels display correct information.	Bottling Line #1	Bottling Line #2

## **Digital form builder**

#### Access Digital form builder

- 1. Click on "ACTIVITIES" tab.
- 2. Click on **"+ ACTIVITY"** to create a new activity. e.g., quality check forms, guides, SOP, etc.

=	FACTBIRD		1		ENGLISH (US) 🌐 🕜
ei	☆= Activities	REPORTING	ACTIVITIES		۵
u <sup>r</sup> u ((+1)	Manage activities			9	+ ACTIVITY
0	Q Search				Location * 😇 FILTERS
~					



#### **Create an activity**

Fill out "General" section.

- 1. Fill in "Title" and "Description".
- 2. **Categories**: A new category can be created by clicking "**Manage categories**". Choose a category from the drop-down menu where you want the activity to be included.
- 3. Locations: Select the locations where the activity applies. You can select multiple locations.

= FACIBIRD		<b>A</b>	NAOKO RYDE NR+PLATFORM@FACTBIRD.COM	English (US) 🌐
Edit Activity PREVIEW 🖸		DELETE	DISCARD CHANGES	🗸 SAVE CHANG
General				
Title Quality check for product A	Enter title			
Description Sample check	+ ADD ELEMI	ENT		
Categories Quality X -				
Location Bottling Line #1 🛞 🗙 👻				
Require initials				
Allow manual start 🛈				
Triggers				
+ TRIGGER				

## USER GUIDE Digital Guidance and Quality



#### Add elements and customize

- 1. Click on "+ ADD ELEMENT".
- 2. Customize the new element using "Edit Field" on the right.

eneral Title Description Categories Categori	
escription ategories coation	
ategories	
Required	
Require initials	DELETE
Allow manual start ①	
igers	

- 3. Choose a "**Field Type**" from the drop-down menu. This determines how the field will function during execution.
  - a. Text: Allows text to be entered.
  - b. Number: Allows numbers to be entered. When "Number" is selected, you can set "Limits" to specify acceptable ranges. For example, numbers outside the limits will be marked as "Failed" in "REPORTING," while those within the limits will be marked as "Passed."
  - c. Instruction: An editable field that can include text instructions along with links, videos, images, and more.

Text	^	Field Type	
Text		Name *	
Number		Name *	
Instructions		Description	
Checkbox		Required	
Date		- Limits	
Checklist		Macualus	+
Pass/Fail		Max 150	
Options		Min value	
Image upload			
			DELETE

4

#### **Set up Triggers**

Set up and automate activity triggers.

e.g., The activity can be automatically prompted to operators every 60 minutes during running batches of a specific product.

- 1. Click on "+TRIGGER."
- 2. Configure the trigger for the activity on the "New Trigger" pop-up page and click "SAVE".
- 3. Turning on "Allow manual start" allows manually trigger the activity on "**REGISTER STOPS**" page.
- 4. Turning on "**Time limit**" sets a time limit for an activity and tracks whether it was performed on time, which is useful for time-sensitive tasks.
- 5. Click on "**PREVIEW**" to see how the activity will look when triggered and click "**SAVE CHANGES**".

= Factbird		
< Edit Activity PREVIEW 2		DISCARD CHANGES
Ceneral         Title         In-line quality check (weight)         Description         In-line quality check         Quality       X •         Botting Line #3 @ X •         Require initials         Allow manual start ①         Tringers         + TRIGGER	In-line quality check (weight) Weight (gram) Weight of samples, use a digital scale Enter number + ADD ELEMENT	Edit Field Field Type Number Name* Weight (gram) Description Weight of samples, use a digital scale Required Validation Limits Absolute Max value 150 Min value 120 ELETE DELETE

New Trigger pop-up page:

The trigger can be based on duration, actual production cycles, percentage of batch completion, events (such as every shift start), calendar-based fixed times, or stop causes.

Interval [minutes]         Every (x) minutes           60	87
- Interval [minutea]60	
60	
When	
During batch	
IE PRODUCT IS	

### **USER GUIDE Digital Guidance and Quality**

#### Examples of SOPs, guides, checklists and forms

• Forms: An in-line quality check form can be created with an input field for sample weight, triggered every 30 minutes during the batch of a specific product, and categorized as pass or fail based on the wight threshold.

Weight (gram) * Weight of samples, use a digital scale		
125		*
Visual check		
Sheck samples visually if it is within specification Shape - use the shape sample board		
Color - use the color scale		
DISCARD	SUBMIT	

• Checklist: A shift handover checklist can be created with a list of items to be checked and triggered to appear every time a shift ends.

Date	
February 27, 2025 at 2:24 PM	-0
Key event	
Machine x down for 30 minutes, required unplanned maintenance.	
Handvover information	
Check ongoing maintenance issue. Line 2 is understaff, require additional attention.	
Filled out by:	
John D	
New field	
Safety inspection	
Calibrate equipment	
Document process adjustment	
DISCARD	CIRCLAIT

• SOP: The Cleaning and Sanitizing SOP can be digitized with detailed descriptions and triggered at the start of each shift.

OP - Cleaning and sanitizing floor 1	>
CLEANING AND SANITIZING	
Standard Operation Procedure (SOP)	
Policy:	
Equipment is washed, rinsed, and sanitized after each use to ensure the safety of food served to custom responsibility:	ers. Employee's
After each use, wash and sanitize equipment removable parts. Manager's responsibilities:	
Conduct a visual inspection of all equipment to be certain that it is being cleaned properly.     Monitor concentration levels of sanitation agents.     Follow-up as necessary. The cleanup process must be completed in accordance with the following j	procedures:
PRE-CLEANING: Equipment and utensils shall be pre-flushed, presoaked, or scraped as necessary to elifood debris.	minate excessive
WASHING: Equipment and utensils shall be effectively washed to remove or completely loosen soils us mechanical means. Only approved chemicals are to be used in this process.	ing manual or
<ul> <li>RINSING: Washed utensils and equipment shall be rinsed to remove abrasives and to remove or dilute c with water</li> </ul>	leaning chemicals
<ul> <li>SANITIZING: After being washed and rinsed, equipment and utensils must be sanitized with an approve immersion, manual swabbing, brushing, or pressure spraying methods. Exposure time is important to en- effectiveness of the chemical.</li> </ul>	d chemical by sure the
Allow all parts of the equipment to air dry.	
· After being rinsed and sanitized, equipment and utensils should not be rinsed before air-drying	

- Guide: The filler machine settings instruction can be created with step-by-step guides and triggered to appear every time the production line stops and downtime is registered as "filler error".
- Filler Machine Settings Instruction

#### Setting Up the Filling Machine for the Correct Volume

#### 1. Check Product Specifications

- Confirm the required fill volume for the current product batch · Ensure you have the correct settings chart or digital reference for the machine.
- 2. Access Machine Settings
- Log in to the machine's control panel (if required).
   Navigate to the "Filling Parameters" or equivalent menu.
- 3. Adjust Fill Volume
  - Input the target volume in milliliters (ml) or ounces, as specified · Verify the settings match the product and bottle type being used.
- 4. Set Carbonation Pressure (if applicable)
- Adjust the carbonation pressure setting based on the product's specifications.
- 5. Confirm Line Speed
  - Ensure the line speed matches the production schedule and machine capacity.
- 6. Run a Test Cycle
- · Perform a test fill with empty bottles to verify the volume
- Use a calibrated measuring tool to check the test bottle's fill level.

## **Executing activities**

#### View triggered activities

Once activities are created using the Digital form builder, they will be triggered and displayed on the "**REGISTER STOPS**" page.

- 1. Go to the "**REGISTER STOPS**" tab.
- 2. Triggered activities are displayed under the chart.
- 3. If "**Allow manual start**" is enabled in the Digital form builder, the "**START ACTIVITY**" button allows you to manually trigger an activity to be executed.

FACTBIRD	1				NAOKO RYDE NR+PLATFORM@FACTBIRD.COM	ENGLISH (US) 🌐 🧑
k Bottling Line #1 ▼	LIVE	REGISTER STOPS	BATCHES	ANALYTICS	OEE	TRENI <b>&gt;</b>
0M 1H 4H 8H	12H 24H 48H 72H 5, 12:29 PM	1W 🛱 ∽			٩	C · 💌 🗯 ·
in the -	No Planned Product			1	Planned Malintenano	Dosing Problem
0 08:30AM 08:45AM 09:00AM	09:15AM 09:30AM 09:45AN	4 10:00AM 10:15AM	10:30AM 10:45AM Date	11:00AM 11:15AM	11:30AM 11:45AM 12:0	JOPM 12:15PM 12:30PM
UNPLANNED DOWNTIME MACHINE	MAINTENANCE CHANGEO	VER NO PLANNED PROD	JCTION STAFF RELA	TED CLEANING		
tivities 2					(	START ACTIVITY
Quality check 1/24/2025, 12:04:13 PM						>



#### **Execute activies**

- 1. Clicking a triggered activity opens the popup page.
- 2. View the page and log data if there are fields to be filled in.
- Clicking "SUBMIT" button saves the data, which can then be viewed as a historical record on the "REPORTING" page under "Activities".



## Viewing execution insights

# 1

#### View execution insights

1. Click on the "REPORTING" tab to view executed activities in the chart and list. Click an activity in the list to view its details.

= FACTBIRD				A 100	NAGKO RYDE ENGLE	ar (us) 🌐 🕜	
		REPORTING	ACTIVITIES			٥	
20M 1H 4H 8H	12H 24H 48H 72H	IW C			Batch + Locati	xi • ∓ Filters	
42	39					=	
32							
28							
21							
7							
0							
	Passed			Fased		View activity	
Activities 12						Details	
Title	Validation	Issued	Completed	Losation	Category	Name	Product Jam SOP EDIT 🛃
Packaging jam check list	Pass	20 February 2025 at 13.51	20 February 2025 at 13.51	Botting Line #1		Status	SOP for a product jam
Packaging jam check list	Pass	20 February 2025 at 11.40	20 February 2025 at 11.40	Botting Line #1		Timeliness	(Lite submission)
						Category	Work Instructions
						rer	Every 1 minutes
						Created	30 May 2025 at 13.34
						P Location	30 May 2025 at 13.36 Bottling Line #3
						Initials	
						P Batch	TA1254
						Fields	

#### View execution insights by batch (when used with the Production Insights)

2. Click on "BATCHES" in Production Insights, then click the "Activities" icon of a completed batch.

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<b>11</b> ~	÷	د ا	Bottling Line #	3 *		LIVE	REGIS	TER STOPS	ВАТ	CHES	JALYTICS		OEE	TRENDS	ŝ	SENSORS	SCHEDULE				:	
(+-)	٩	Filte	er batches																		×	
*			State	Batch/PO number	Product name		Planned start	Planned stop	Actual start	Actual stop	Estimated time of completion	Planned amount	Actual produced	Validated speed	Avg. speed pcs/min	Expected speed	Comment	Links		Actions		C
۱ ۹	~		Done	TA1254	orange		5/30/2025, 1:35:30 PM	5/30/2025, 3:26:36 PM	5/30/2025, 9:00:00 AM	5/30/2025, 1:44:59 PM		1000	147986	10	519.25	9		~ հ	0 🗉	1	(*:	
	•	csv	🛆 XLSX														Ro	ws per page	20 👻	1-1 of 1		
2=																					+	

- 3. The "Activity log" displays all activities during the batch.
- 4. "Late submission" is marked on activities that were not excecuted on time if the "Time limit" is enabled for the activities.

			CP.M.
SIDO AM	Belch start		19.25
140 PM	Product Jam SOP Late submission	÷	
141PM	Product Jam SOP	~	
1:42 PM	Product Jam SOP	~	
144 PM	Batch Changeover Checklist	~	
1:44 PM	Batch end		- 88

## **Preventive Maintenance**

#### What is Preventive Maintenance?

The Factbird Preventive Maintenance enables dynamic planning and scheduling of recurring maintenance tasks based on production data and calendar time. Setup does not require complex PLC data integration with CMMS or daily manual entry of cycle counts into the system; it utilizes your existing Factbird data.

## **Accessing Preventive Maintenance**

1

#### **Access the Preventive Maintenance**

- 1. On the menu, click on "Preventive Maintenance".
- 2. There are three tabs.
  - **a. "MAINTENANCE PLANS"**: You can create your maintenance plans, which will automatically generate work orders based on your specifications. This is for those who plan the maintenance schedule and view how all work orders are executed for each plan.
  - **b. "WORK ORDERS"**: You can see the list of work orders that have been automatically created based on defined maintenance plans. This is for those who perform maintenance work orders.
  - **c. "MAINTENANCE LOGS"**: You can see the list of completed maintenance logs, as well as log spontaneous maintenance activities. You can also add relevant information to each work order, e.g., associating it with assets or stop causes.

=	FACTBIRD						PETER SAVNIK PS@FACTBRD.COM	English (US) 🌐	0
ei 2	Preventive Maintenance	WORK ORDERS	MAINTENANCE LOG	MAINTENANCE PLANS					
(iii) (iii)	Work Orders					Filter lines 1 Selected	× •	+ WORK OR	DER
			You currently h	ave no work orders config	gured				
E									

## Maintenance plans

## 1

#### Create a maintenance plan

- 1. Click on "MAINTENANCE PLANS" tab.
- 2. Click on "+ NEW PLAN" to create a maintenance plan.

	FACTBIRD	)					ENGLIS	H (UK) 🌐 🥥
<b>≝</b> ≪	Preventive r	maintenance	WORK ORDER	S MAINTENANCE LOG	MAINTENANCE	PLANS:		
(**) 🚱	Maintenanc	e plans					+	NEW PLAN
Ä	Component	Tag/part	Asset	Line	Sensor	Interval	Actions	
٩	Motor bearings		Conveyor	Factbird Sales Demo	Demo 71-0	1 day	∕ ≡	
	Motor bearings	854	Conveyor	Factbird Sales Demo	Demo 71-0	55 days	∕ ≡	
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#### Fill out the details of the maintenance plan

#### **General section**

- 1. Type in "Title" and "Asset", and select a line from "Line" drop down menu.
  - To trigger work orders based on production cycles, please select a line whose main sensor counts production output.
- 2. Select "Role" ("Operator" or "Technician") to perform the work order.
  - The work orders created based on the maintenance plan for "**Operator**" appear on the "**REGISTER STOPS**" page, while work orders for "**Technician**" do not.
- 3. Type in "**Tag/part number**" and instructions in text format or include a link in "Instructions" field.

#### **Trigger section**

Choose whether the work order should be triggered by cycles, calendar time, or elapsed time, and then fill out the corresponding fields.

#### "Cycles":

Work orders are issued based on production cycles specified in the "**Target**" field. e.g., A work order will be issued every 50,000 units produced (with 50,000 entered in the "**Target**" field)

• The grace period can be added by entering a number in the "**Overdue**" field. e.g., Entering 500 in "**Overdue**" means that once the cycle is reached, the work order will be issued but will not be marked as overdue until 500 additional units are produced.

#### "Calendar":

Work orders are issued based on calendar intervals, such as daily, weekly, monthly, or yearly.

#### "Elapsed time":

Work orders are issued based on the time elapsed since the last maintenance was performed.

- The grace period can be added by entering a number in "**Days**" and "**Hours**" in the "**Grace period**" field. e.g., Entering 2 days means that the issued work order will not be marked as overdue until 2 additional days have passed.
- If you choose "**Elapsed time**", the "**Active on**" option will appear, allowing you to select or deselect days. Deselecting days will exclude them from the elapsed time calculation.

General		
Title *	Asset	
The title of the work order	E.g. the machine where the task is to be performed	
Line* Coffee Machine		
The line where the task is to be performed		
Tag/part number	Role *	÷
The tag/part number where the task is to be performed	"Operator" work orders appear on the stop registration page	
Instructions		
Trigger Define the trigger that issues the work order O Cycles O Calendar O Elapsed time O		
A work order will be issued when the specified cycle target is met.	Once the work order is completed, the counter will be reset.	
Sensor*	•	
The sensor which counts the production numbers that will be used to determine maint Starts on * August 14, 2024 at 9:35 AM	senance schedule	
Define the grace period. Overdue		
	(	CREATE

Click "CREATE", and the maintenance plan will appear in the list.

## Work orders

#### View work orders

- 1. Click on the "**WORK ORDERS**" tab. The work orders issued based on the maintenance plans will appear in the list.
- 2. By filtering, you can view the work orders for specific lines.

	epapce		-1	📟 English (US) 🌐
	WORK ORDERS	MAINTENANCE LOG MAINTENANCE PLANS		2
Work Orders			Filter lines	+ WORK
Wednesday 14/08/2024	operator task maintenance	Overdue 1 hours		
Thursday 15/08/2024	check the inserter height filler 5	To do 23 hours left		
Wednesday 14/08/2024	Lubricate conveyor Conveyor	Planned To do in 1 hours		Every week on Wednesday
Thursday 15/08/2024	Change Gasket Filling machine	Planned To do in 28 hours		Every 4 days
Thursday 15/08/2024 (estimated)	Check belt tightness Conveyor Belt	Estimated To do in ~31 hours	45 892 / 50 000	Every 50 000 units
Thursday 15/08/2024	Lubricate motor bearings	Planned To do in 33 hours		🕥 Every 3 days

Planned To-do in 6 days

• **Planned** work orders are displayed in grey, showing the number of days remaining until they need to be performed. If the maintenance plan is based on cycles, this date will be estimated based on historical production count data and shown as "**Estimated**".



• **To-do** work orders are displayed in blue, indicating that the work order has reached its due and showing the remaining grace period.



• **Overdue** work orders are displayed in red, indicating that the grace period has ended and showing how long it has been since it ended.

#### One-time maintenance work orders

3. Apart from recurring maintenance work orders issued automatically based on maintenance plans, you can create one-time maintenance work orders by clicking "+ **WORK ORDER**".

# 2

#### Perform and complete work orders

- 1. Click on one of the work orders to view the instructions on how to perform the maintenance if the maintenance plans include them.
- 2. Once the work order is completed, fill out the "**Initials**" and "**Comment**" fields, then click "**COMPLETE WORK ORDER**". The work order will then move to the "**MAINTENANCE LOGS**" tab.



3

Prompt technicians and operators to perform the required work orders

Work orders that are due or overdue will be shown with a wrench icon.

	FACTBIRD	PETER SA PogACTIN	VNIK ENGLISH (US) 🌐 🧑
ei Z	Q Search for "Factbril live demo" (2) Type to search	30M 1H 4H 8H 12H 24H 48H 72H 1W	1420f2 < 1 > 🔳
(··)	Coffee Machine HQ coffee machine Ractitud Live Demo	C Factbird Live Demo Manufacturing Intelligence Solution	20
2 2	The state of the s		Immith
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*			
я			
E			

The above shows that there is 1 work order in To-do status and 1 work order in Overdue status, for a total of 2 work orders that need to be performed.

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💪 Factbird Live Demo

 Non-Deckuning mininglass subsubitiv

 30M

 Selected:
 11/15/2023, 8:06 PM to now

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REGISTER STOPS

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Work orders for operators appear on the "**REGISTER STOPS**" page.

## Maintenance log

# 1

#### View maintenance log

- 1. Click on the "MAINTENANCE LOG" tab to view the work orders that have been completed.
- 2. By using "COLUMNS" and "DENSITY," you can adjust the list view.
- 3. Selecting a line or lines in "Filter" will display the work orders for those lines.

ſ	ACTB	IRD										PETER SAVI PS@FACTBRD.0	NIK DOM ENGLISH (	us) 🌐 🛛 🤇
<b>ස්</b> ද	Preve	entive Main	itenance	WOR	CORDERS	MAINTENAN	CE LOG	MAINTENANC	E PLANS	1				
(i) (i) (i) (i) (i) (i) (i) (i) (i) (i)	Mainter	nance lo	g 3									+ •	RECORD MAINTR	enance ×
۵ ۲	Line	Time of comp	Plan	Due at	Overdue at	Maintenance	Initials	Comment	Assets	Stop causes	Start of service	2 End of service	COLUMNS	DENSITY Start of stop
Y	Factbird Li	14/08/20	set up adj	14/08/20	14/08/20	47 minute	changed	no issue,			14/08/20	14/08/20	2 minutes	
	Coffee Ma	14/08/20	operator t	14/08/20	14/08/20	1 hour 40	gk	it was too	Metal pre	Machine Broke	14/08/20	14/08/20	1 hour 6 s	
	Coffee Ma	14/08/20	technician	14/08/20	14/08/20	1 hour 19	kk	kk	Metal pre_					
	Coffee Ma	14/08/20	Unplanned				22	222		Machine Broke	14/08/20	14/08/20	13 minute	14/08/20
	Coffee Ma	14/08/20	Unplanned				hh	SSS		Machine Broke	14/08/20	14/08/20	12 minute	14/08/20
**	Factbird Li	13/08/20	Lubricate	14/08/20	15/08/20	-13 hours	zo	done	Press 02	Vial Stuck Dosing Problems				
10	Factbird Li	13/08/20	Lubricate	14/08/20	15/08/20	-13 hours	zo	needed						

#### Unplanned maintenance tasks

Create and log spontaneous maintenance tasks

4. Spontaneous work orders (e.g., reactive maintenance work orders) can be created and logged by clicking "+ RECORD MAINTENANCE", while preventive maintenance work orders are issued automatically based on the maintenance plans.

Create and log spontaneous maintenance tasks when registering stop causes

5. When you register a stop cause, you can simultaneously log a maintenance task required for the stop. Clicking **"+ RECORD MAINTENANCE**" on the "Register Stop" screen allows you to record the maintenance task, which will then be logged in the "**MAINTENANCE LOG**".

8/15/2024, 3:58:10 PM - 8/15/2024, 4:00:55 PM	
New stop cause: Club Brokege Comment	
	1
ROUCT JAM INCLETING CLASS BREMAGE	CANCEL 🗸 REGISTER STOP

## USER GUIDE Preventive Maintenance

2

#### Record the details in the maintenance log, e.g., assets and stop causes

- 1. Click on a work order in the list to record the details.
- 2. Click "+ **STOP CAUSE**" to associate the work order with stop causes.
  - Stop causes need to be created in advance to be displayed.
- 3. Click "+ **ASSET**" to associate the work order with assets.
  - Assets need to be created in advance on the "Organization" page to be displayed

Stop causes: Dosing Problems X Vial S	Stuck × + STOP CAUSE		
Assets: Press 02 X + ASSET	3		
initials * ja			
Comment * press was loose more than usual.			
Start of service August 14, 2024 at 12:32 PM	0	End of service August 15, 2024 at 12:32 PM	0
Line cleared			

~ B =	FACTBIRD Factbird Demo Original		USERS GROUPS ROLES SENSORS			SENSORS	DEVICES	LINES	PETER SAVNIK PREFACTIBIE DOW ORGANIZATION			
	Organization	ADD NEW 🗸	3 Factbird C	ompany	GENERAL PI	ERMISSIONS						
1 1 1 1 1	<ul> <li>Factbild Company</li> <li>Denmark</li> <li>TEST</li> <li>Allentown</li> <li>Copenhagen</li> </ul>	Directory Line Sensor Asset	Name Factbird Company Description									
	<ul> <li>Emeral-Standaj</li> <li>Head Ousters</li> <li>Context Nachine</li> <li>Context Nachine</li> <li>Fractilid Live Demo</li> <li>Friller B</li> <li>Press 02</li> </ul>		E DELETE	ay		SAVE						

Assets can be created on the "ORGANIZATION" page.

## USER GUIDE Preventive Maintenance

## Maintenance history by plans



#### View maintenance history by plan

- 1. Click on "MAINTENANCE PLANS" tab.
- 2. Click on the right-most icon to view the maintenance history by plan.

FA	CTBIRD					ANDE ANST@BLAC	ERS STÆHR KBIRD.ONLINE	ENGLISH (UK)	⊕
_	Preventive main	lenance	WORK ORDERS	MAINTENANCE LOG	MAINTENANCE PLAN	S'			
N	laintenance pl	ans						+ NI	EW PLA
	Component	Tag/part	Asset	Line	Sensor	Interval	Actions	2	)
1	Motor bearings		Conveyor	Factbird Sales Demo	Demo 71-0	1 day	1	=	
,	Motor bearings	854	Conveyor	Factbird Sales Demo	Demo 71-0	55 days	1	F	
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